



1. First install the right and left adapters.



2. Use the special tool TL-FC32 to tighten. Right has a counter-clockwise thread. Left is clockwise. Use torque wrench to reach spec.



3. Insert the right crank set.



4. To make sure the crank is seated properly, tap over the center of the assembly with a rubber or plastic mallet.

HOLLOWTECH: Installation (cont.)



5. Insert the left crank arm onto the axle of the right crank assembly. Make sure to match up the groove.



Spacer for Triple crank ONLY

NOTE: When installing a triple crank (FC-7903, FC-7803, FC-6603, FC-5603), be sure to insert the spacer.



6. Push in the stopper plate. Make sure the plate pin is securely in place.



7. Tighten the bolt of the left crank arm by alternating 1/4 turn of each pinch bolt until the torque spec is reached: **10-15Nm** (106-132 in. lbs.)

For best performance, routinely apply grease to the following points.

